

Work Order ID 79220

79220

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January-24-12 8:06:34 AM

Item ID: D205-665-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: 372 Stop *NS2*
 Item Name: Cable Guard
 Start Date: 1/24/12 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 1/25/12 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: [Signature] Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D205-665	F

100
 100
 DC
 Document Control

DOCUMENT CONTROL [Signature]
 Memo
 Photocopy bluefile & type labels per PPPD205-665-015
 CHG 003

0.00
 0.00

W/ 12 02 21 (3)
 JF BRLMS 12-1-27
 (3)

110
 110
 Packaging
 Packaging

Pick Kit
 Memo

0.00
 0.00

12/1/07 30 50

120
 120
 QC
 Quality Control

QC4- 100% Inspect kits for completeness
 Memo

0.00
 0.00

W/ 12 - 02 - 21 (3)

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Item ID: D205-665-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cable Guard

Start Date: 1/24/12

Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/25/12

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-665-015

Location: SI

PPP Rev: Rev D

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

bbbf

(3)

12/2/21

012-0221
(3)

Picklist Print

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Work Order ID: 79220

Parent Item: D205-665-015

Parent Item Name: Cable Guard

Start Date: 1/24/12

Required Date: 1/25/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D Removed Manufacturing 06-06-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2916-1 Cable Guard, 212 Skidtube		Manufactured	No			110	Each	0.0000	1	2	2	B78476	
D2916-3 Cable Guard, 212 Skidtube		Manufactured	No			110	Each	0.0000	1	2	2	B79069	
D2916-5 Cable Guard, 212 Skidtube		Manufactured	No			110	Each	0.0000	1	1	1	B79068	
D2916-7 Cable Guard, 212 Skidtube		Manufactured	No			110	Each	1.0000	1	1	1	B79067	

Location

Loc Qty

Loc Code

ST205

1

78479

1

D2915
Bushing

Manufactured No

110 Each 21.0000

Location

Loc Qty

Loc Code

ST021

21

70887

8

78475

13

D2529
Washer

Manufactured No

110 Each 14.0000

Location

Loc Qty

Loc Code

ST010

14

76086

14

D2570
Bushing

Manufactured No

110 Each 467.0000

Location

Loc Qty

Loc Code

ST011

467

72960

41

78585

200

78587

200

78588

26

Picklist Print

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Work Order ID: 79220

Parent Item: D205-665-015

Parent Item Name: Cable Guard

Start Date: 1/24/12

Required Date: 1/25/12

Start Qty: 2.00

Required Qty: 2.00

AN4-47A Bolt Purchased No 110 Each 51.0000 4 8

Location Loc Qty Loc Code

ST360 51

120229 51

AN4-55A bolt Purchased No 110 Each 29.0000 4 8

Location Loc Qty Loc Code

ST361 29

120276 29

MS21042L4 Nut Purchased No 110 Each 6,919.0000 8 16

Location Loc Qty Loc Code

ST300 6919

117441 51

117601 262

118451 133

119017 1473

119075 5000

NAS1149D0463J Washer Purchased No 110 Each 4,810.0000 2 12/16/12 4 30

Location Loc Qty Loc Code

ST298 4810

116805 0

118179 42

118384 139

118612 3

119075 4457

119097 169

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Shop Packet Print

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REFERENCE ONLY

PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	PART NUMBER	DESCRIPTION
X					D205-665-011	CABLE GUARD INSTALLATION
	X				D205-665-013	CABLE GUARD INSTALLATION
		X			D205-665-015	CABLE GUARD INSTALLATION
			X		D205-665-017	CABLE GUARD INSTALLATION
				X	D205-665-019	CABLE GUARD INSTALLATION
1					D2886-1	GUARD
	1				D2886-3	GUARD
			1		D3990-1	GUARD
		1			D2916-1	GUARD
		1			D2916-3	GUARD
		1			D2916-5	GUARD
		1			D2916-7	GUARD
		4			D2915	BUSHING
1		2	1		D2529	WASHER
6	6	8	2	10	D2570	BUSHING
				1	D4445-1	GUARD
				1	D4506-1	WASHER
4	3	4	2	4	AN4-47A	BOLT
				1	AN4-50A	
		4		1	AN4-55A	BOLT
4	3	8	2	5	MS21042L4 (OR -4)	NUT
1		2	1		NAS1149D0463J	WASHER (OR AN960JD416)

WEIGHT AND BALANCE





Installation	Weight	Longitudinal	
		Arm	Moment
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-kG
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-kG
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb 9.40 m-kG
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	48 in-lb 0.56 m-kG
D205-665-019	4.81 lb 2.18 kg	118.7 in 3.01 m	571 in-lb 6.56 m-kG

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 11.10.21
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN		DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.	N/A	D205-665	SHEET 3 OF 10
APPROVED		TITLE	SCALE
DE APPR.		CABLE GUARD INSTALLATION	NTS
DATE 11.10.21		COPYRIGHT © 1999 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	